

CINCINNATI INC

CL-840

CONSUMABLE PART LIST

PART NUMBER	PART DESCRIPTION	QTY.
CUTTING CONSUMABLES		
845565	HSS Tip wire for MDL14	1
913076	MDL14 Inner Cone Repair Kit	1
912777	Lens Holder Teflon Seal Ring	2
912815	Tip Gasjet .160 Straight Short Nozzle	10
913026	Tip Gasjet .060 Double	10
913188	Tip Gasjet .060 Straight	10
913190	Tip Gasjet .080 Straight	10
913191	Tip Gasjet .100 Straight	10
913192	Tip Gasjet .125 Straight	10
913313	Tip Gasjet .160 Straight	10
921915	Alignment Tip	1
923013	Tip Gasjet .040 Shower	10
923014	Tip Gasjet .062" Shower	10
923021	Tip Retainer Nut	1
925284	Tip Retainer Nut High Capacitance	1
924634	Tip Gasjet .125 Straight Narrow	10
924635	Tip Gasjet .040 Straight	10
924636	Tip Gasjet .060 Straight High Capacitance	10
924637	Tip Gasjet .080 Straight High Capacitance	10
924638	Tip Gasjet .100 Straight High Capacitance	10
925127	Tip Gasjet .125 Special	10
922377	5" FL Lens 2" Diameter	1
922376	7.5" FL Lens 2" Diameter	1
926274	10" FL lens 2"dia	1
SUPPLIES		
220306	Quick Disconnect coolant O-Ring	1
411178	Gear Oil Medium-Heavy SUL-PHO for Pallet Drive Gear Reducer	1
843254	LPS Presolve Cleaner Degreaser	1
843512	LPS CFC-Free Electro Contact Cleaner	1
909480	Dowtherm (5 Gallon Pail)	1
*	DowFrost in leu of Dowtherm	1
909948	Lens Paper	1
922822	Halocarbon Oil (Cutting Head - 1 oz. Bottle)	1
922984	Leak Detector Compound	1
923025	Thermal Paper, sold in packs of 25	1
923162	Proweld 264 Fluid for Rapid Pierce (Option)	1
924228	Tactile Foot Fork for Tactile Foot (Option)	1
926726	Safety Enclosure Door Slides	2
*	Isopropanal Alcohol	
*	Acetone	
*	Masking Tape	
*	Magnifying Lens	
909958	Cotton Applicator	

* These items are not available from CINCINNATI INCORPORATED

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PART NUMBER	PART DESCRIPTION	QTY.
CONSUMABLE MAINTENANCE PARTS		
1000 Hour Maintenance Parts:		
910623	Mode Burn Block	2
913151	Turbo Blower Oil	1
910590	Vacuum Pump Oil	2
Beam Delivery Optics:		
910341	Optic Mirror 3.0 Dia	2
922768	Polarizer Optic	1
922769	Beam Bender Optic	1
926276	Collimator Optic 57mm, adaptive MCX (deformable)	1
924414	Colimator Optic Concave	1
Resonator Optics:		
922645	Fold Mirror	6
913828	Rear Mirror	1
913829	Output Coupler	1
Lamps/switches:		
826693	Switch Lens Red Transparent	1
826696	Switch Lens Green Transparent	1
826698	Switch Lens Transparent	1
840522	Gantry Laser Warning Lamp	2
822874	Light PTT AB 115V	1
843926	Diode LED Red 28VDC Midgt	1
843928	Diode LED Green 28VDC Midgt	1
843929	Diode LED White 28VDC Midgt	1
910566	FANUC Patlite, Warning	1
Filters:		
910588	Vacuum Pump Filter	1
921929	Water Filter Chiller	4
922903	Carbon Filter (final filter) for Balston Air Dryer & 3rd Assist	1
923042	First Stage Coalescing Prefilter for Balston Air Dryer & 3rd Assist	1
923043	Second Stage Coalescing Prefilter for Balston Air Dryer & 3rd Assist	1
923067	Humidity Indicator for Balston Air Dryer	1
913860	Inlet Condensate Filter for 3rd Assist	1
924856	Filter Cartridge for Assist Gas on Pneumatic Panel	2
Greases:		
921695	Lubrication Grease (400 Gram Cartridge)	1
921916	Fluoroglide Teflon Spray Lubricant	1
922230	Grease Super Lube	1
922433	High Vacuum Grease SIL	1

TOOLS:

Alignment tools (supplied with the machine) are necessary for Planned Maintenance