

CINCINNATI[®]

PRESS BRAKE OPERATOR

SAFETY GUIDELINES



➤ Be sure you know your Press Brake

- Capacity
- Controls
- Operating Modes
- Safeguarding

➤ Know and understand the job you are about to perform

- Material placement
- Feeding and movement of material being formed

➤ Never place your hands in the die area.

➤ Make sure no one is in the backage area at the rear of the machine.

➤ Be sure tooling, Press Brake and gaging are properly set for the job.

➤ Always cycle the Press Brake at least twice before each shift and each job, without a part in the dies.

➤ Keep die area free of all unnecessary materials and tools.

➤ Do not hang tools on the ram.

➤ Make certain adequate safeguarding is available and used.

➤ Keep your body clear of the workpiece.

➤ Keep work area clean and orderly.

➤ Keep alert - keep your mind on the job.

➤ Make certain all persons are clear of the machine and material before operating.

➤ Make certain hand tools and personal protective devices are available and used.

➤ When you leave your Press Brake, always:

- Place the ram at the bottom of the stroke or block under the ram.
- Turn operator controls to “OFF” and remove the key.
- Turn the main drive “OFF”.

**FAILURE TO FOLLOW SAFE PRESS BRAKE OPERATING PROCEDURES
may result in serious injury to you or another employee.**