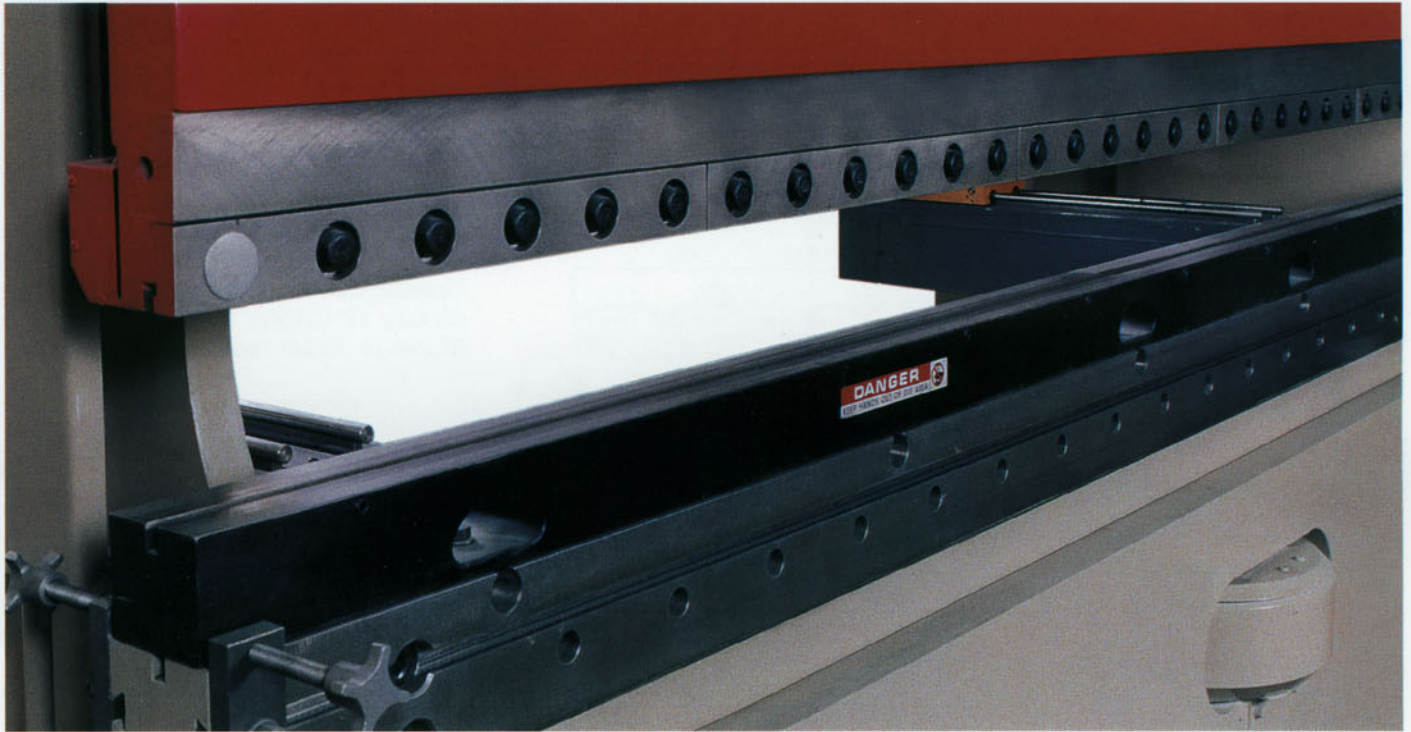
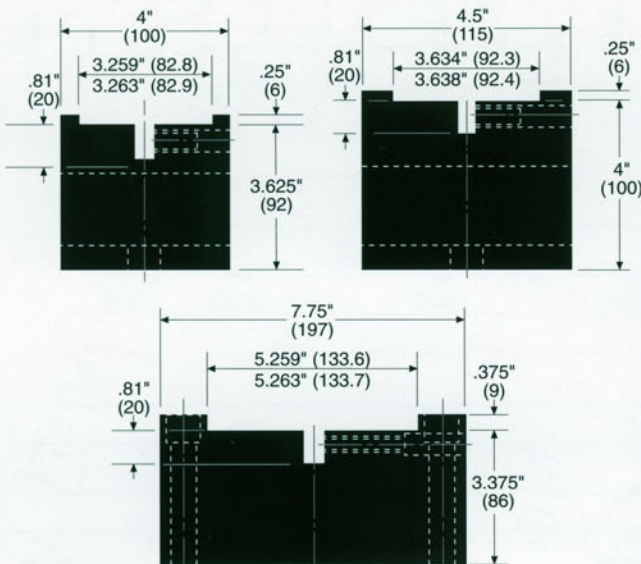


STANDARD FILLER BLOCK SPECIFICATIONS



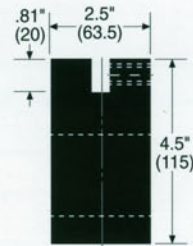
- All types will accommodate dies with 1/2" (12.7mm) wide tongues.
- Width of die slot is held between .506" and .510" wide. (12.85mm - 12.95mm)
- Special filler blocks can also be supplied.

STANDARD UNIVERSAL FILLER BLOCK



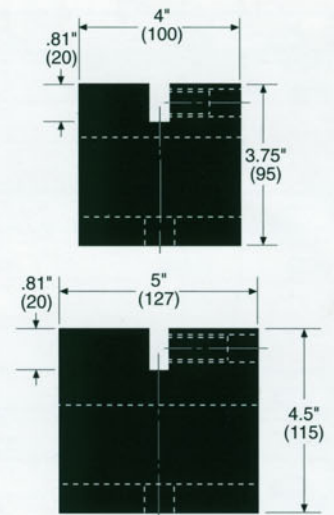
Universal type filler blocks are suitable for four-way and small or large standard forming dies. Less clearance is available for offset or downward work.

STANDARD NARROW FILLER BLOCK



Narrow type filler blocks provide the greatest clearance for downward or offset bends.

STANDARD FLAT TOP FILLER BLOCK

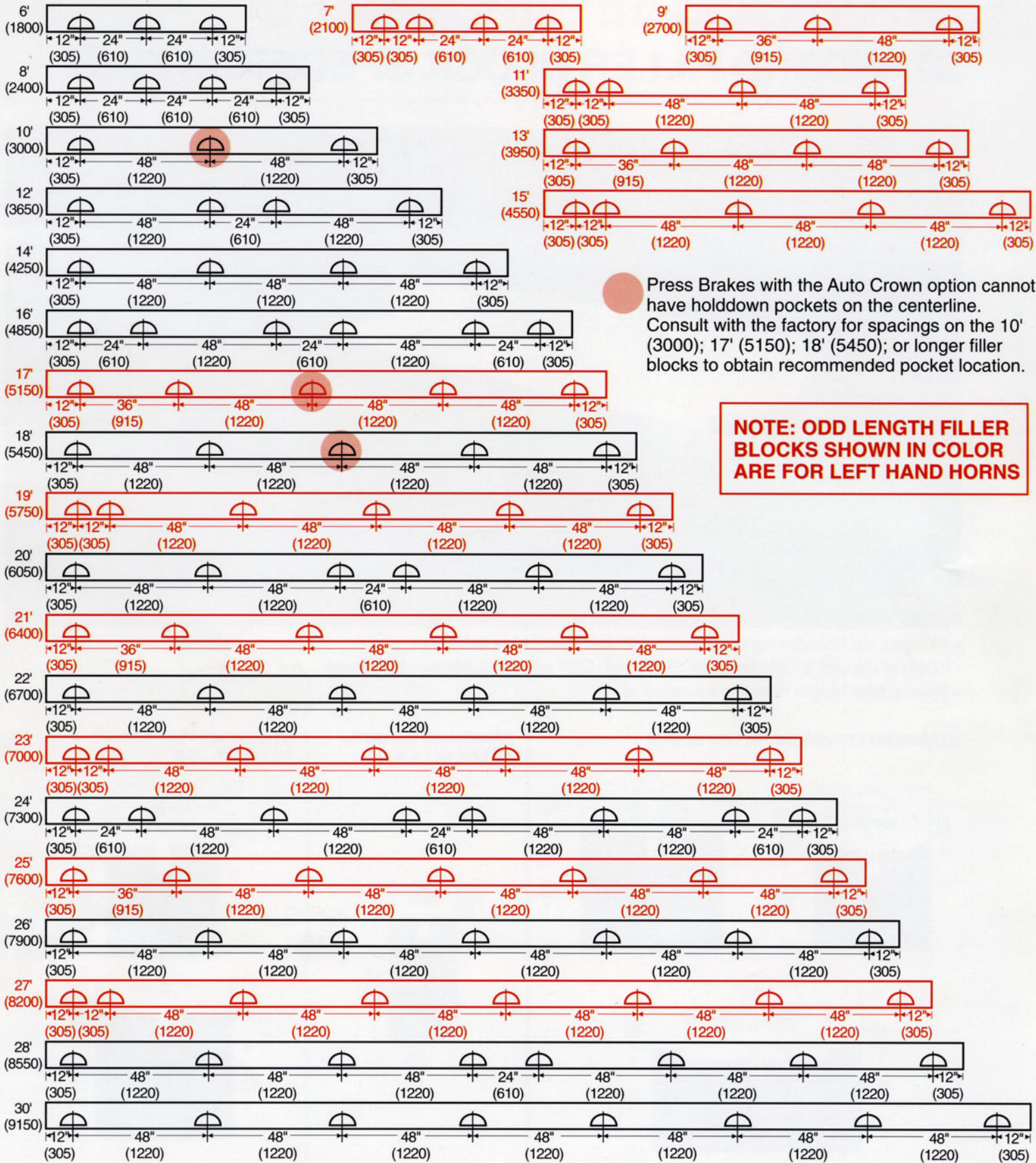


Flat top filler blocks are machined with straight slots. Tee slots are available for special applications such as clamping leader pin die shoes and special forming dies.

NOTE: Millimeter dimensions shown in parentheses. Dimensions are nominal.

FILLER BLOCK LENGTHS

These dimensions are the standard spacing arrangements for clamping to the tee slots (or c-slots) in the press brake bed top. CINCINNATI press brakes built prior to 1964 may have different holddown spacings. All lengths and spacings shown are nominal. Millimeters are shown in parentheses.



Press Brakes with the Auto Crown option cannot have holddown pockets on the centerline. Consult with the factory for spacings on the 10' (3000); 17' (5150); 18' (5450); or longer filler blocks to obtain recommended pocket location.

NOTE: ODD LENGTH FILLER BLOCKS SHOWN IN COLOR ARE FOR LEFT HAND HORNS

CINCINNATI®

CINCINNATI INCORPORATED

Phone: 513/367-7540
FAX: 513/367-7552

Box 11111, Cincinnati, Ohio 45211

Copyright © 1995 CINCINNATI INCORPORATED

Printed in U.S.A. 5M/10/95 API