



BASEFORM SERIES PRESS BRAKE SPECIFICATIONS

Model	Overall Lengths	Closed Height	Stroke Length	Open Height	Throat Clearance from Die Centerline	Overall Height	Approach	Forming	Return	Ram Repeat
	(ft)	(in)	(in)	(in)	(in)	(in)	(ipm)	(ipm)	(ipm)	(+/-) (in)
90	10	7	8	15	16	100	400	10 to 24	80 to 240	0.0004
175	12	7	10	17	16	113	300	10 to 24	80 to 190	0.0004
Available Backgages:		CNC Backgage, Heavy Duty Backgage								

DIMENSIONS AND SPECIFICATIONS ARE PROVIDED FOR REFERENCE ONLY AND SUBJECT TO CHANGE.