



LARGE AUTOFORM SERIES PRESS BRAKE SPECIFICATIONS

Series	Length /FT.	Clear Distance Between Housings	Total Overall Die Surface	Air Bending Capacity	Max Speed at Full Tonnage	Max. Tonnage at Full Speed	Standard Stroke Length	Throat Clear from Center of Dies
	(Nominal)		(Feed)	(Mild Steel)	(ipm)		(in)	(in)
400AF	10	10'-5-3/4"	14	1/2" x 10 over 4' Vee	32	230	12	10
	12	12'-5-3/4"	16	1/2" x 10 over 4' Vee	32	230	12	10
	14	14'-5-3/4"	18	1/2" x 10 over 4' Vee	32	230	12	10
	16	16'-5-3/4"	20	1/2" x 10 over 4' Vee	32	230	12	10
500AF	10	10'-5-3/4"	14	5/8" x 13' over 6' Vee	26	295	12	14
	12	12'-5-3/4"	16	5/8" x 13' over 6' Vee	26	295	12	14
	14	14'-5-3/4"	18	5/8" x 13' over 6' Vee	26	295	12	14
	16	16'-5-3/4"	20	5/8" x 13' over 6' Vee	26	295	12	14
600AF	10	10'-5-3/4"	14	3/4" x 14' over 8" Vee	21	350	12	14
	12	12'-5-3/4"	16	3/4" x 14' over 8" Vee	21	350	12	14
	14	14'-5-3/4"	18	3/4" x 14' over 8" Vee	21	350	12	14
	16	16'-5-3/4"	20	3/4" x 14' over 8" Vee	21	350	12	14
	18	18'-5-3/4"	22	3/4" x 14' over 8" Vee	21	350	12	14
	20	20'-5-3/4"	24	3/4" x 14' over 8" Vee	21	350	12	14
750AF	10	10'-5-3/4"	14	1" x 11' over 10" Vee	17	440	12	14
	12	12'-5-3/4"	16	1" x 11' over 10" Vee	17	440	12	14
	14	14'-5-3/4"	18	1" x 11' over 10" Vee	17	440	12	14
	16	16'-5-3/4"	20	1" x 11' over 10" Vee	17	440	12	14
	18	18'-5-3/4"	22	1" x 11' over 10" Vee	17	440	12	14
	20	20'-5-3/4"	24	1" x 11' over 10" Vee	17	440	12	14

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	(Nominal)		(Feed)	(Mild Steel)	(ipm)		(in)	(in)
1000AF	12	12'-5-3/4"	16	1" x 15' over 10" Vee	13	620	12	14
	14	14'-5-3/4"	18	1" x 15' over 10" Vee	13	620	12	14
	16	16'-5-3/4"	20	1" x 15' over 10" Vee	13	620	12	14
	18	18'-5-3/4"	22	1" x 15' over 10" Vee	13	620	12	14
	20	20'-5-3/4"	24	1" x 15' over 10" Vee	13	620	12	14
1250AF	12	12'-5-3/4"	16	1-1/4" x 17' over 14" Vee	14	790	12	16
	14	14'-5-3/4"	18	1-1/4" x 17' over 14" Vee	14	790	12	16
	16	16'-5-3/4"	20	1-1/4" x 17' over 14" Vee	14	790	12	16
	18	18'-5-3/4"	22	1-1/4" x 17' over 14" Vee	14	790	12	16
	20	20'-5-3/4"	24	1-1/4" x 17' over 14" Vee	14	790	12	16
1500AF	12	12'-5-3/4"	16	1-1/2" x 16' over 16" Vee	8.5	945	12	18
	14	14'-5-3/4"	18	1-1/2" x 16' over 16" Vee	8.5	945	12	18
	16	16'-5-3/4"	20	1-1/2" x 16' over 16" Vee	8.5	945	12	18
	18	18'-5-3/4"	22	1-1/2" x 16' over 16" Vee	8.5	945	12	18
	20	20'-5-3/4"	24	1-1/2" x 16' over 16" Vee	8.5	945	12	18
2000AF	Consult Factory for Data and Dimensions				6.5	1300	18	20

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LARGE AUTOFORM SERIES PRESS BRAKE SPECIFICATIONS

				Ram Speed - Approx.				
Series	Length /FT.	Open Height	Closed Height	High Approach	Forming	Return	Motor	Domestic Shipping Weight
	(Nominal)	(in)	(in)	(ipm)	(ipm)	(ipm)	(HP)	(~lbs)
400AF	10	20	8	260	1 to 55	1 to 265	25 X 2	50,000
	12	20	8	260	1 to 55	1 to 265	25 X 2	56,000
	14	20	8	260	1 to 55	1 to 265	25 X 2	63,000
	16	20	8	260	1 to 55	1 to 265	25 X 2	70,000
500AF	10	22	10	220	1 to 44	1 to 225	25 X 2	63,000
	12	22	10	220	1 to 44	1 to 225	25 X 2	69,000
	14	22	10	220	1 to 44	1 to 225	25 X 2	76,000
	16	22	10	220	1 to 44	1 to 225	25 X 2	84,000
600AF	10	22	10	165	1 to 36	1 to 155	25 X 2	74,000
	12	22	10	165	1 to 36	1 to 155	25 X 2	81,000
	14	22	10	165	1 to 36	1 to 155	25 X 2	90,000
	16	22	10	165	1 to 36	1 to 155	25 X 2	100,000
	18	22	10	165	1 to 36	1 to 155	25 X 2	110,000
	20	22	10	165	1 to 36	1 to 155	25 X 2	120,000
750AF	10	22	10	145	1 to 29	1 to 138	25 X 2	85,000
	12	22	10	145	1 to 29	1 to 138	25 X 2	99,000
	14	22	10	145	1 to 29	1 to 138	25 X 2	109,000
	16	22	10	145	1 to 29	1 to 138	25 X 2	123,000
	18	22	10	145	1 to 29	1 to 138	25 X 2	135,000
	20	22	10	145	1 to 29	1 to 138	25 X 2	148,000

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	(Nominal)	(in)	(in)	(ipm)	(ipm)	(ipm)	(HP)	(~lbs)
1000AF	12	24	12	104	1 to 21	1 to 95	25 X 2	130,000
	14	24	12	104	1 to 21	1 to 95	25 X 2	141,000
	16	24	12	104	1 to 21	1 to 95	25 X 2	152,000
	18	24	12	104	1 to 21	1 to 95	25 X 2	164,000
	20	24	12	104	1 to 21	1 to 95	25 X 2	176,000
1250AF	12	24	12	77	1 to 16	1 to 69	25 X 2	161,000
	14	24	12	77	1 to 16	1 to 69	25 X 2	174,000
	16	24	12	77	1 to 16	1 to 69	25 X 2	188,000
	18	24	12	77	1 to 16	1 to 69	25 X 2	202,000
	20	24	12	77	1 to 16	1 to 69	25 X 2	217,000
1500AF	12	24	12	55	1 to 13.5	1 to 48	25 X 2	189,000
	14	24	12	55	1 to 13.5	1 to 48	25 X 2	202,000
	16	24	12	55	1 to 13.5	1 to 48	25 X 2	214,000
	18	24	12	55	1 to 13.5	1 to 48	25 X 2	230,000
	20	24	12	55	1 to 13.5	1 to 48	25 X 2	244,000
2000AF		30	12	41	1 to 10	1 to 42	25 X 2	

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